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DATE MAILED: 04/08/2003

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/227,242	01/08/1999	EDWARD S. MISZCZAK	8313	8511
75	04/08/2003			
MARK W. CROLL ILLINOIS TOOL WORKS 3600 WEST LAKE AVENUE			EXAMINER	
			ELVE, MARIA ALEXANDRA	
GLENVIEW, I	L 60025	ART UNIT PAPER		PAPER NUMBER
			1725	

Please find below and/or attached an Office communication concerning this application or proceeding.

AS-28



Application No.

Applicant(s)

09/227,242

Miszczak et al.

Examiner

Office Action Summary

M. Alexandra Elve

Art Unit 1725



The MAILING DATE of this communication appears of	n the cover sheet with the corre	spondence address			
Period for Reply	_				
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE $\_$ $\bigcirc$ $\bigcirc$ MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.					
<ul> <li>Extensions of time may be available under the provisions of 37 CFR 1 136 (a). In right mailing date of this communication.</li> </ul>	c event, however, may a reply be timely file	d after SIX (6) MONTHS from the			
If the period for reply specified above is less than thirty (30) days, a reply within the -If NO period for reply is specified above, the maximum statutory period will apply at -Failure to reply within the set or extended period for reply will, by statute, cause the -Any reply received by the Office later than three mionths after the mailing date of the earned patent term adjustment. See 37 CFR 1-704(b)	nd will expire SIX (6) *10NTHS from the mail canodana to become ABANDONE CAROLAGE.	ing date of this communication S.C. § 133)			
Status	,				
1) H Responsive to communication(s) filed on	3/3//03				
2a) This action is <b>FINAL</b> . 2b) This action	on is non-final.				
3) Since this application is in condition for allowance e closed in accordance with the practice under Ex pair					
Disposition of Claims					
4) Claim(s) 1 \$ 3 - 2	7 is/ar	e pending in the application.			
4a) Of the above, claim(s)	is/a	re withdrawn from consideration.			
5) $\checkmark$ Claim(s) $2/-22$	25	is/are allowed.			
6) $\checkmark$ Claim(s) 1, 3, 5, 8-13, 15-	16, 23-24,26 27	is/are rejected.			
7): Claim(s) 4, 6-7, 14, 17-	20	is/are objected to.			
8) Claims	are subject to restri	iction and/or election requirement.			
Application Papers					
9) The specification is objected to by the Examiner.					
10) The drawing(s) filed on is/are	a) accepted or b) object	ed to by the Examiner.			
Applicant may not request that any objection to the d	rawing(s) be held in abeyance. Se	ee 37 CFR 1.85(a).			
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner					
If approved, corrected drawings are required in reply t					
12) The oath or declaration is objected to by the Exami	ner.				
Priority under 35 U.S.C. §§ 119 and 120					
13) Acknowledgement is made of a claim for foreign pr	iority under 35 U.S.C. § 119(a	i)-(d) or (f).			
a) All b) Some * c) None of:					
1. Certified copies of the priority documents hav	e been received.				
2. Certified copies of the priority documents hav	e been received in Application	No			
3. Copies of the certified copies of the priority do application from the International Bures	au (PCT Rule 17.2(a)).	n this National Stage			
*See the attached detailed Office action for a list of the	e certified copies not received.				
14). Acknowledgement is made of a claim for domestic	priority under 35 U.S.C § 119	∂(e).			
a). The translation of the foreign language provisiona					
15) Acknowledgement is made of a claim for domestic	priority under 35 U.S.C §§ 12	20 and/or 121.			
Attachment(s)					
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	4) Interview Summary (PTO-413) Pape				
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 5) Notice of Informal Patent Application (PTO-152)  3) Information Disclosure Statement(s) (PTO-1449) Paper No(s) 6) Other					
2	or conor				

Art Unit: 1725

#### DETAILED ACTION

### Claim Rejections - 35 USC § 112

1. Claims 9-10, 12-13, 16, 23-24 & 26-27 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. Combinations of Fe-Mn Fe-Si, Fe-Ti and Fe-Mn-Si are in the claims, however it is not known what is meant by combinations. Correction is required.

## Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1, 3, 5, 8-11, 12-13 & 15-16 are rejected under 35 U.S.C. 103(a) as obvious over Nagarajan et al. (US Pat. 5,824,992).

Nagarajan et al. discloses a metal core weld wire in which the core composition includes iron powder usually as filler material and the core composition contains between approximately 13 to 45% of the total wire weight (abstract, col. 1, lines 15-25). The steel sheath includes about

Application/Control Number: 09/227,242 Page 3

Art Unit: 1725

0.005 to 0.15% carbon, and 0.1 to 1.1% Mn (col. 4, lines 25-35). Additionally, the total wire contains 0.005 to 0.150% carbon (col. 4, lines 5-14). The metal core composition contains 0.1 to 2.5% Mn, 0.2 to 10.0% Fe, 0.2 to 2.0% Si, 0.001 to 0.100% Ti and 0.3 to 12.5% Fe-Mn, 0.4 to 12.0% Fe-Si, 0.201 to 10.1% Fe-Ti, 0.5 to 14.5% Fe-Mn-Si (col. 4, lines 20-25).

Although Nagarajan et al. does not teach reduced fume generation, it does teach the same metal core weld wire composition as instant claims. If a composition is physically the same, it must have the same properties. A chemical composition and its properties are inseparable.

Therefore the prior art teaches the same chemical composition, the properties of instant claims are necessarily inherent and present. See <u>In re Spada</u>, 15 USPQ 2d 1655, 1658.

Nagarajan et al. discloses a carbon content as low as 0.005%, although not 0.0046 or 0.0047% and additionally, does not disclose the exact same composition as instant claims.

The exact amounts of each of the constituents as presently claimed are not disclosed in the prior art; however, the prior art compositions closely approximate or overlap applicant's claimed composition. It has been held that one of ordinary skill in the art at the time of the invention would have considered the claimed compositions to have been obvious because close approximation or overlapping ranges in a composition is considered to establish a prima facie case of obviousness. See In re Malagari, 182 USPQ 549, Titanium Metals v. Banner 227 USPQ 773, In re Nehrenberg 126 USPQ 383.

Application/Control Number: 09/227,242 Page 4

Art Unit: 1725

# Allowable Subject Matter

4. Claims 4, 6-7, 14 & 17-20 are objected to as being dependent upon a rejected base claim. but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

- 5. The following is a statement of reasons for the indication of allowable subject matter: the prior art does not teach the amounts of Mn, Si or Al as instant claims or the fume generation rate.
- 6. Claims 23-24 & 26-27 would be allowable if rewritten to overcome the rejection(s) under 35 U.S.C. 112, second paragraph, set forth in this Office action and to include all of the limitations of the base claim and any intervening claims.
- 7. Claims 21-22 & 25 are allowed.
- 8. The following is an examiner's statement of reasons for allowance: the claims as supported by the specification differs from the prior art in that it does not teach a metal core composition carbon range from 0.0019 to 0.0047%.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Art Unit: 1725

# Response to Reconsideration

9. Applicant argues that combinations of Fe-Mn Fe-Si, Fe-Ti and Fe-Mn-Si are compounds and not elements. The examiner respectfully disagrees because the stoichiometry is not stated.

#### Conclusion

10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to M. Alexandra Elve whose telephone number is (703) 308-0092. The examiner can normally be reached Monday to Friday from 6:30 AM to 3:00 PM.

Any inquiry of general nature to the status of this application or proceeding should be directed to the group receptionist whose telephone number is (703) 308-0661.

· call

April 6, 2003.